











- The PLC series are designed to cover every application in the production of standard and special engineering and construction mesh.
- Different models are available for both the economic and high output production of mesh, offering maximum flexibility without changeover adjustments, due to unique design and operation of the welding module.
- Depending on the machine version, line and cross wires are fed either from pre-cut wires or coils.
- On pre-cut wire feeding machines, line wires are fed through double servo-driven carrier advance system, allowing the preloading and feeding of the wires during production, where the cross wires are fed through a high capacity precision hopper type feeder.
- On coiled wire feeding machines, line wires are fed through a precision servo-driven multi-roller advance system where the cross wires are fed either through a high capacity hopper type feeder from pre-cut wires or through a high speed roller straightening and cutting machine from coils.









- The PLC series equipped with independent heavy duty hydraulic welding heads, guarantee the welding of wires with diameters of up to 16mm at small spacing (50mm and upwards).
- Due to programmable cross wire placement, different cross wire spacing is possible within the same mesh
- Mesh handling and advancing is done • either through a servo-driven carrier offering exceptional accuracy, or through a compact layout servodriven roller system.



- Every mesh produced is placed automatically on an intermediate run-off table either for turning or stacking.
- The in-line roller conveyors or laterally discharging chain conveyors are located below the run-off table and are equipped with adjustable mesh aligning devices for perfectly aligned mesh batches.
- Software includes fault detection and supervision of all machine operations/movements for efficient and accurate production.
- Remote access via an Internet connection for troubleshooting and . routine maintenance.







PLC SERIES		ET	KT	KK
Working Range				
Welding width	mm	2.400, 3.200	2.400, 3.200	2.400, 3.200
		4.000	4.000	4.000
Line wire feeding		PRE-CUT	COIL	COIL
Cross wire feeding		PRE-CUT	PRE-CUT	COIL
Line wire spacing	mm	50	50	(50) 100-150
Cross wire spacing	mm	50	50	(50) 100
Line wire diameters	mm	4–10, 4–12	4–10, 4–12	4–10, 4–12
		4-16		
Cross wire diameter	mm	4–10, 4–12	4–10, 4–12	4–10, 4–12
		4 - 16		
Working speed	CROSS WIRES/MIN.	120	120	140

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