

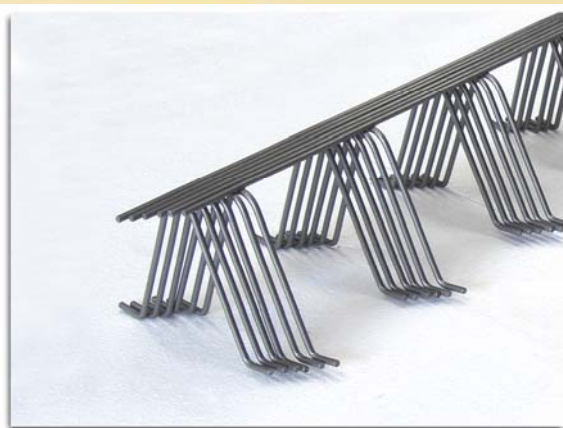
PLR BB SPACER SERIES



HIGH OUTPUT AUTOMATIC WELDING LINE FOR THE PRODUCTION OF PLAIN REINFORCEMENT SPACERS



- All types of plain bar supports as well as spacers of similar type can be produced by the same machine.
- Servo driven operation ensures efficiency, reliability and compact machine layout.
- Modular design provides effortless access on all mechanical, electrical and electronic parts.
- Extremely fast working cycle due to multiple (up to 6) cross wire feeding.
- Fast & accurate diameter changeovers due to quick set-up straightening systems, covering a broad range of wire diameters, without extra tooling requirements.



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- Highly efficient two-stage bending operation provides excellent accuracies and repeatability.
- On the first stage, which employs two multi-line bending stations (one per side) all cross wires ends are bent at once.
- On the second stage, the mesh is formed into the required bar support.
- All squeezing, welding, holding and cooling times are digitally controlled.
- Programmable line wire feeding allows variable cross wire spacing within the same spacer.
- Removable stacking device allows the production of flat 'ladder' type products.
- User friendly software requires no programming skills.
- Operator is only required to supervise the production process and remove the automatically produced spacers.



PLR BB SPACER SERIES		K1K1-Version	K3K4-Version	K3K6-Version
Max. Spacer height		250 mm (10")	250 mm (10")	250 mm (10")
Min. Spacer height		20 mm (¾")	20 mm (¾")	20 mm (¾")
Spacer lengths*	Up to	1500 – 2000 - 3000 mm (5 - 6,5 – 10 ft)		
Line & Cross wire feeding		COIL	COIL	COIL
Number of line wires		Up to 3	Up to 3	Up to 3
Number of cross wires		1	Up to 4	Up to 6
Cross wire spacing**		min. 25mm (1") above infinite	62.5, 125, 190mm 2,5", 5", 7,5"	62.5, 125, 190mm 2,5", 5", 7,5"
Line & cross wire diameter		mm in.	3.5 - 7 mm 0.14 - 0.275"	3.5 - 7 mm 0.14 - 0.275"
Working speed	Cross wires/min.	70	200	240

* Other Spacer lengths upon request

**Other cross wire spacing's upon request

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EUROBEND representative, please, contact:

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